

# Biomimetic concepts for toughness optimization

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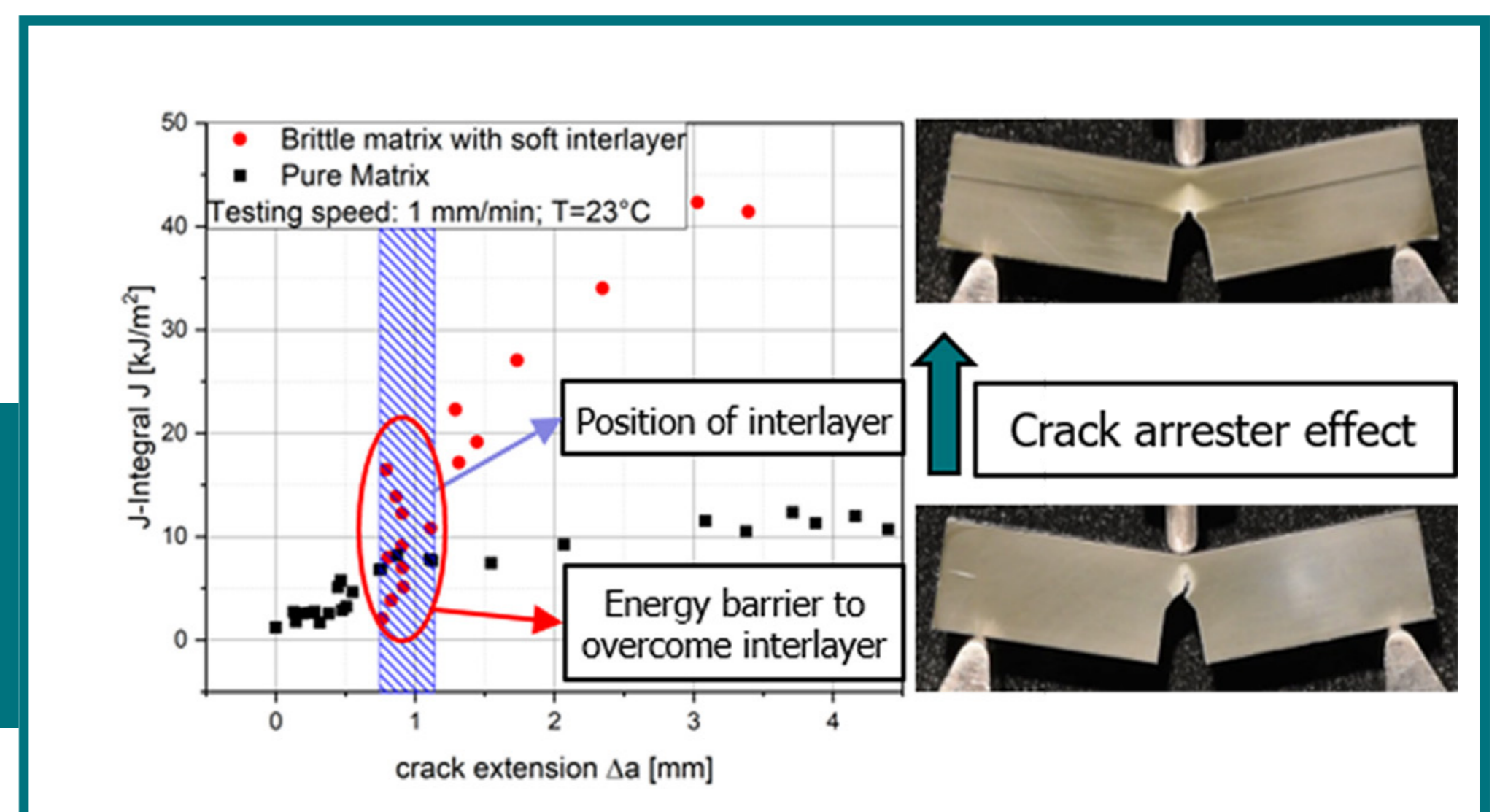
## Transfer of fracture mechanical concepts from the skeleton of the deep-sea sponge Euplectella aspergillum to mineral reinforced polymers

For a multitude of technical applications, the material toughness is essential to prevent critical failure of structural parts. Inspired by biological concepts, ongoing research now tries to enhance the toughness of brittle polymeric materials by introducing soft interlayers. A single interlayer of soft PP was introduced into a matrix of highly mineral reinforced PP.



Fig.2: Toughness increase in SENB specimens due to the material inhomogeneity effect.

Fig.1: Creation of a crack arrest position by introducing a single soft interlayer.

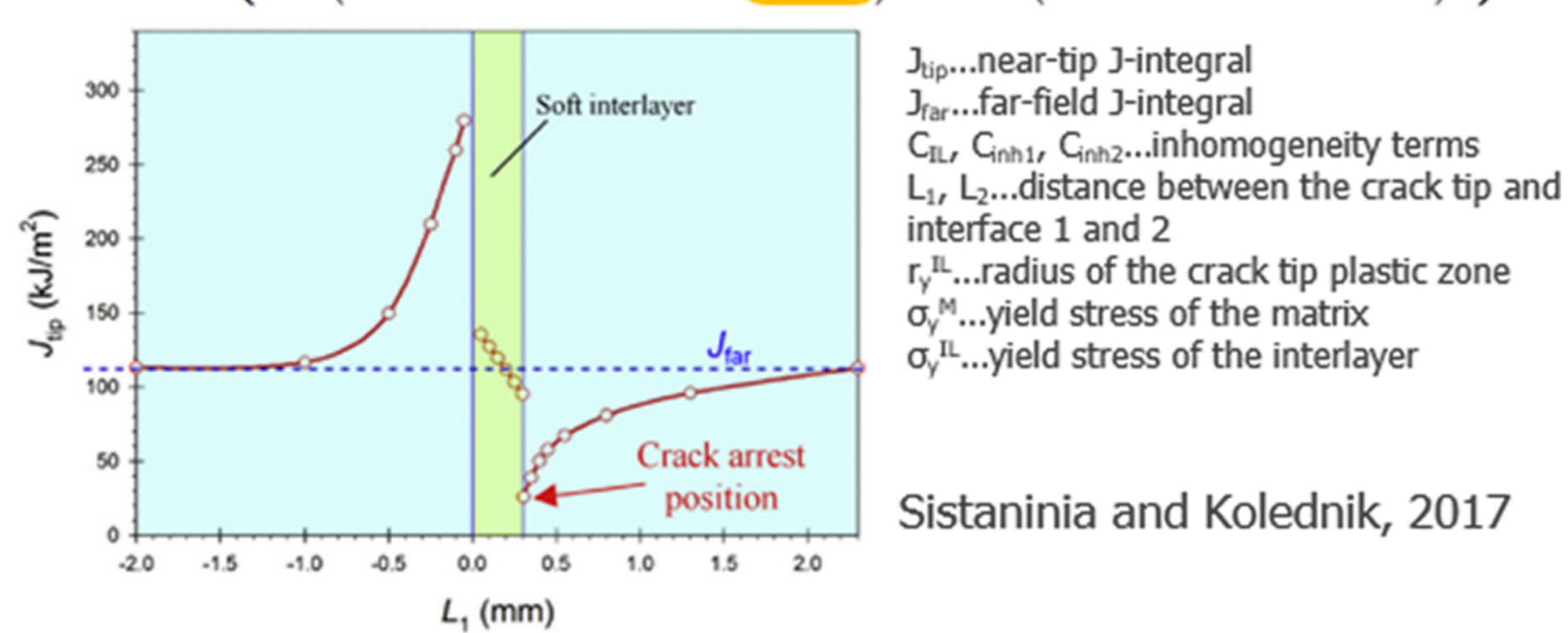


$$\frac{J_{tip}}{J_{far}} = 1 + \frac{C_{IL}}{J_{far}} = 1 + \frac{C_{inh1}}{J_{far}} + \frac{C_{inh2}}{J_{far}}$$

Most influential parameter: mismatch in elastic properties between the two phases

$$\frac{C_{inh1}}{J_{far}} = \frac{1}{2\pi} \left\{ \operatorname{Re} \left( \operatorname{arctanh} \sqrt{1 - \left( \frac{L_1}{r_{y,IL}^{IL}} \right)^2} \right) - \operatorname{Re} \left( \operatorname{arctanh} \sqrt{1 - \left( \frac{L_1}{r_{y,IL}^{IL}} \right)^2} \left( \frac{\sigma_y^M}{\sigma_y^{IL}} \right)^4 \right) \right\}$$

$$\frac{C_{inh2}}{J_{far}} = \frac{1}{2\pi} \left\{ \operatorname{Re} \left( \operatorname{arctanh} \sqrt{1 - \left( \frac{L_2}{r_{y,IL}^{IL}} \right)^2} \left( \frac{\sigma_y^M}{\sigma_y^{IL}} \right)^4 \right) - \operatorname{Re} \left( \operatorname{arctanh} \sqrt{1 - \left( \frac{L_2}{r_{y,IL}^{IL}} \right)^2} \right) \right\}$$



The process of cracking in such inhomogeneous materials can be described using elastic plastic fracture mechanics (Fig. 1). More specifically, the local crack driving force  $J_{tip}$  in the vicinity of an interlayer can be drastically different from the global loading parameter  $J_{far}$ . This material inhomogeneity effect can be utilized to tailor a local minimum of  $J_{tip}$  which serves as crack arrester. On a macroscopic scale, this translates to an energy barrier that has to be overcome by a growing crack. For tested SENB specimens, the total amount of consumed energy  $J$  exhibits a significant increase after the crack reaches the interlayer (Fig. 2).



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**RESEARCH FOCUS:** biomimetic polymers, applied fracture mechanics with specific focus on optimizing fracture toughness

**PROJECT:** BioMimic Polymers

**PROJECT PARTNERS:** Erich-Schmid-Institut für Materialwissenschaft der österreichischen Akademie der Wissenschaften, Materials Center Leoben Forschung GmbH

**FUNDING:** Austrian Research Promotion Agency (FFG)